



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		809995	COVER-ROCKER	2		
2	36	18710	CAP-OIL FILL	2		
3	10	17344	SCREW	8		
4	27	17467	GASKET-ROCKER COVER	2		2
5		17339	PUSH ROD	16		
6		850095	VALVE-EXHAUST	8	(STANDARD)	
6		850096	VALVE-EXHAUST	AR	(.015 O.S.)	3
7		97661	VALVE-INTAKE	8	(STANDARD)	
7		97662	VALVE-INTAKE	AR	(.015 O.S.)	3
8	26	34217	SEAL-O-RING	16	(INTAKE AND EXHAUST)	2
9	26	97664	SEAL	8	(INTAKE)	2
10	26	852936	SEAL	8	(EXHAUST)	2
11	24	48347	SPRING	16		
12		34518	SHIELD	16		
13		48348	CAP	8	(INTAKE)	
14		11965	ROTATOR	8	(EXHAUST)	
15	28	54797	KEY	32		
16		35329	ARM KIT-ROCKER	16		
17		35331	BALL UNIT	16		
18	11	34516	NUT	16		
19	938	9718	HEAD ASSEMBLY-CYLINDER	2		
20	16	34522	STUD	AR	(.003 O.S.)	3
20	16	34521	STUD	AR	(.013 O.S.)	3
21	27	75611	GASKET	2		2
22	10	11968	BOLT (7/16-14 X 1-3/4 IN.)	16		
23	10	11967	BOLT (7/16-14 X 3 IN.)	4		
24	10	11966	BOLT (7/16-14 X 3-3/4 IN.)	14		
25	54	97862	CLAMP	1		
26	23	91034	SPACER	1		
27	10	37612	SCREW (3/8-16 X 1-1/4 IN.)	1		
28		806815T	LIFTING EYE-REAR	1		
29	10	98261	SCREW (3/8-16 X 3/4 IN.)	2		
-	27	806871A96	GASKET SET-ENGINE OVERHAU	1		